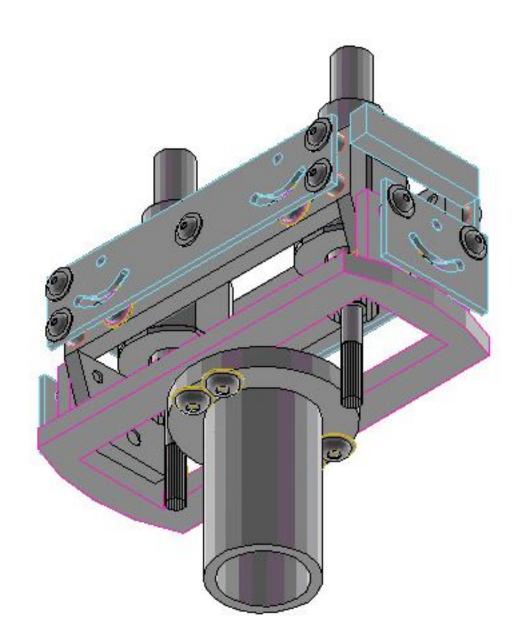
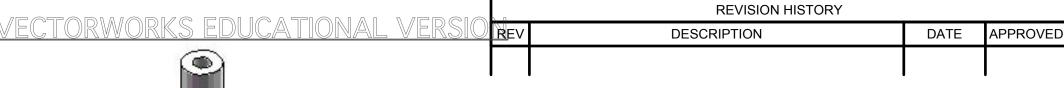
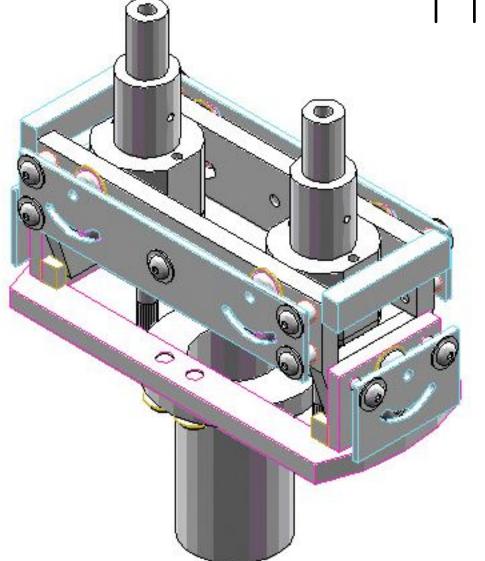
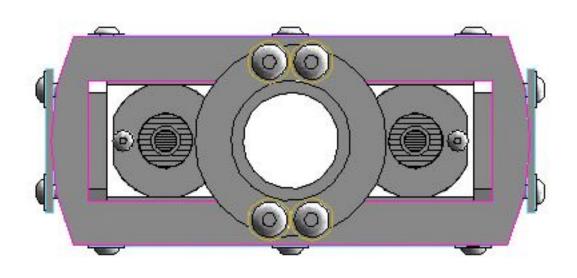
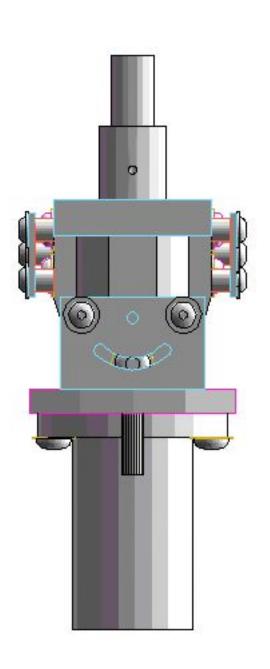
- ONLY MATERIAL TO BE USED IS STAINLESS STEEL 316.
 PPPL WILL SILVER PLATE ALL SCREWS.
 ALL PARTS WILL BE DARKENED











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DATE 12/01/10 PROJECT
SCALE 1:1 DIAGNOSTIC DESIGN SHEET 1 OF 1

TITLE

MACRO ASSEMBLED VIEW DRAWN BY RAMONA VALENZUELA PEREZ

1. ONLY MATERIAL TO BE USED IS STAINLESS

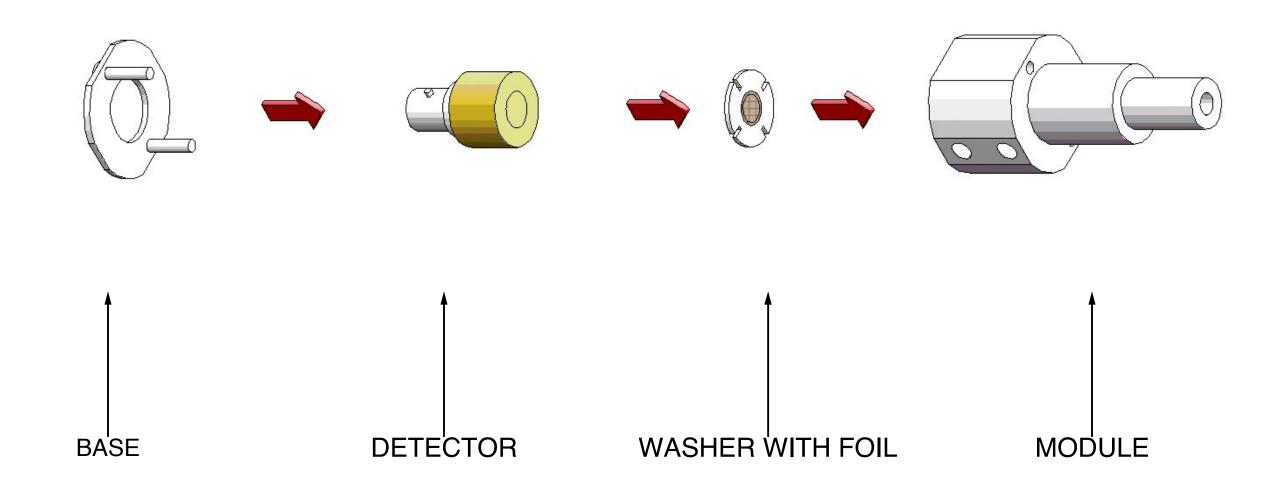
STEEL 316.

REV

REVISION HISTORY DESCRIPTION

DATE APPROVED

2. PPPL WILL SILVER PLATE ALL SCREWS.3. ALL PARTS WILL BE DARKENED (POSSIBLY SODIUM DICHROMATE).



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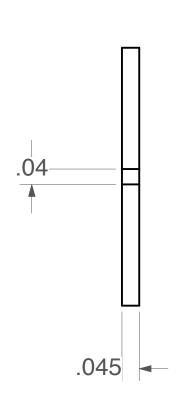
DATE 12/01/10 PROJECT

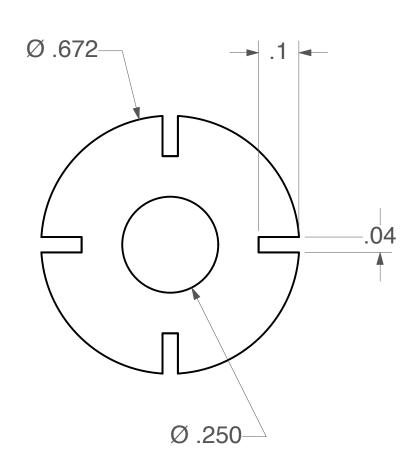
SCALE

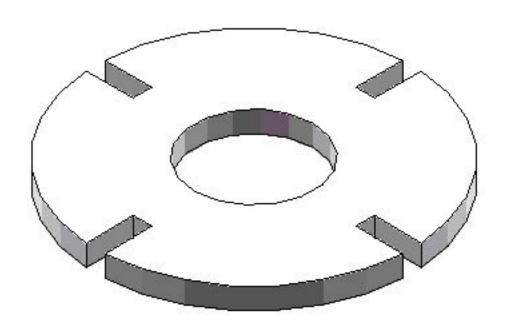
DIAGNOSTIC DESIGN SHEET 1 OF 1

DRAWN BY RAMONA
MODULE ASSEMBLED VIEW VALENZUELA PEREZ

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED







ALL DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS OTHERWISE SPECIFIED:

X.X +/- .03 X.XX +/- .01 X.XXX +/- .005

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TITLE

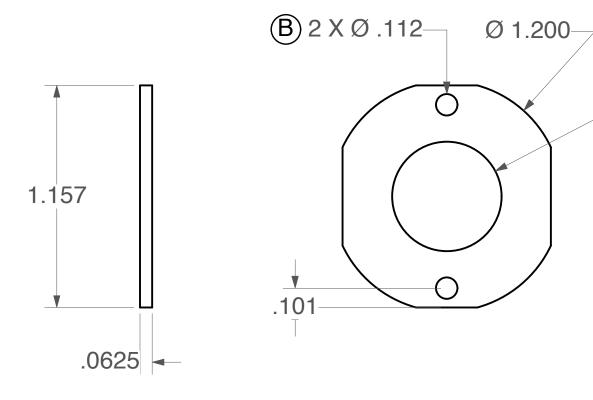
DATE 12/01/10 PROJECT MATERIAL MATERIAL
SCALE 4:1 DIAGNOSTIC DESIGN SHEET 1 OF 1 MATERIAL MATERIAL DRAWN BY RAMONA VALENZUELA PEREZ

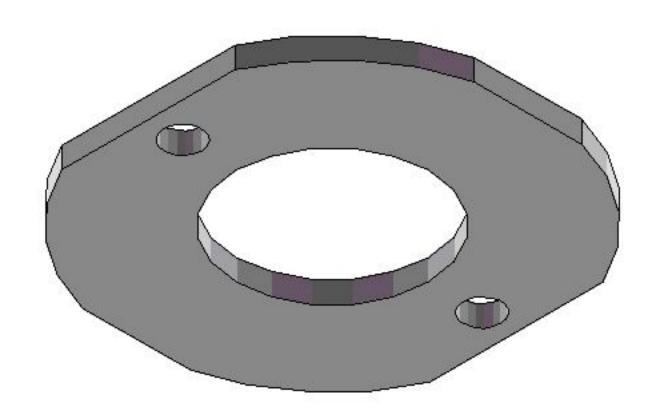
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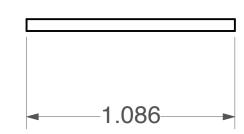
Ø .570-

REV DATE DESCRIPTION APPROVED

- BASE IS MADE TO FIT TO BOTTOM OF MODULE; ALL BORED HOLES MUST ALIGN WITH BOTTOM OF MODULE.
 (B) BORE THRU FOR A 4-40 .112 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.







DATE 12/01/10 PROJECT SCALE 2:1

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VALENZUELA PEREZ

X.X +/- .03 X.XX +/- .01 X.XXX +/- .005

DIAGNOSTIC DESIGN SHEET 1 OF 1 DRAWN BY RAMONA TITLE BASE

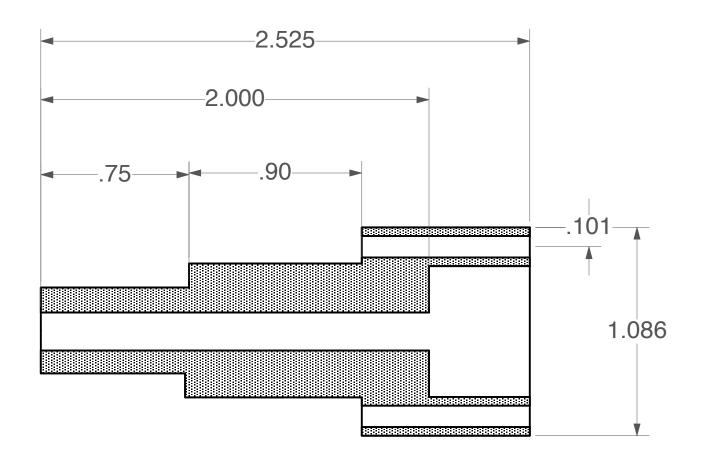
REV

DESCRIPTION

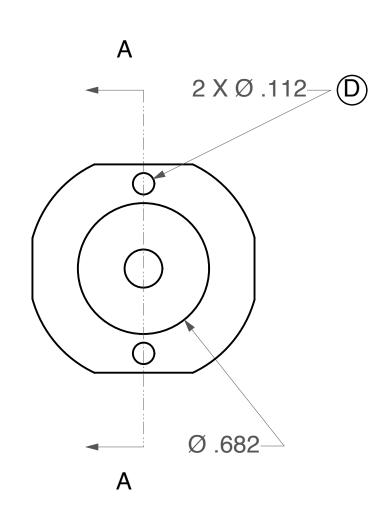
REVISION HISTORY

APPROVED DATE

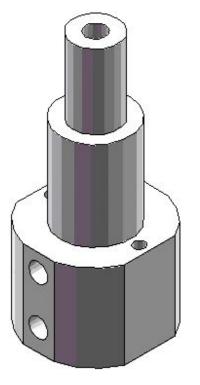
1. BOTTOM OF MODULE IS MADE TO FIT TO BASE, THEREFORE ALL BOTTOM HOLES ALIGN WITH BORED BASE HOLES.
2. (D) TAP THU FOR A 4-40 .112 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.

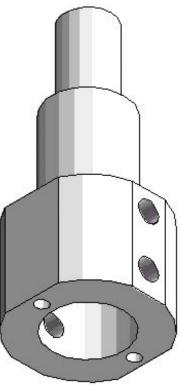


A SECTIONAL VIEW A



BOTTOM VIEW





ALL DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X +/- .03 X.XX +/- .01 X.XXX +/- .005





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DATE 12/01/10 PROJECT SCALE 2:1

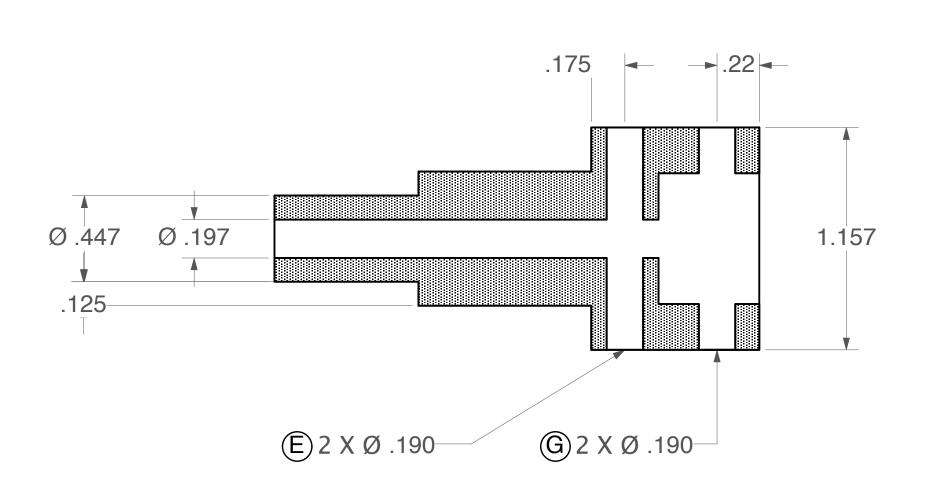
MATERIAL MATERIAL DIAGNOSTIC DESIGN SHEET 1 OF 2

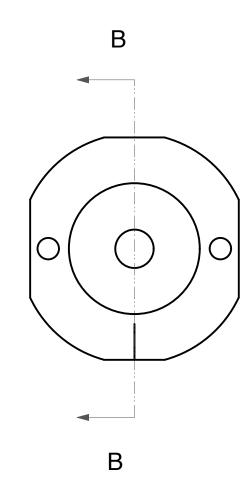
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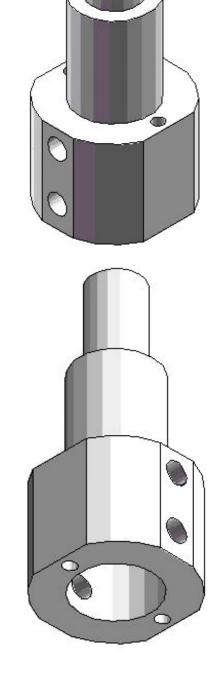
MODULE

REVISION HISTORY REV DESCRIPTION DATE APPROVED NOTES.

- 1. BOTTOM OF MODULE IS MADE TO FIT TO BASE, ALL BOTTOM HOLES ALIGN WITH BORED BASE HOLES.
- 2. (E) TAP THRU FOR A 10-32 .190 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW. 4. (G) TAP THRU FOR A 10-32 .190 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.

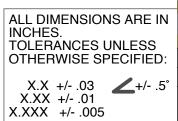






SECTIONAL VIEW B

BOTTOM VIEW



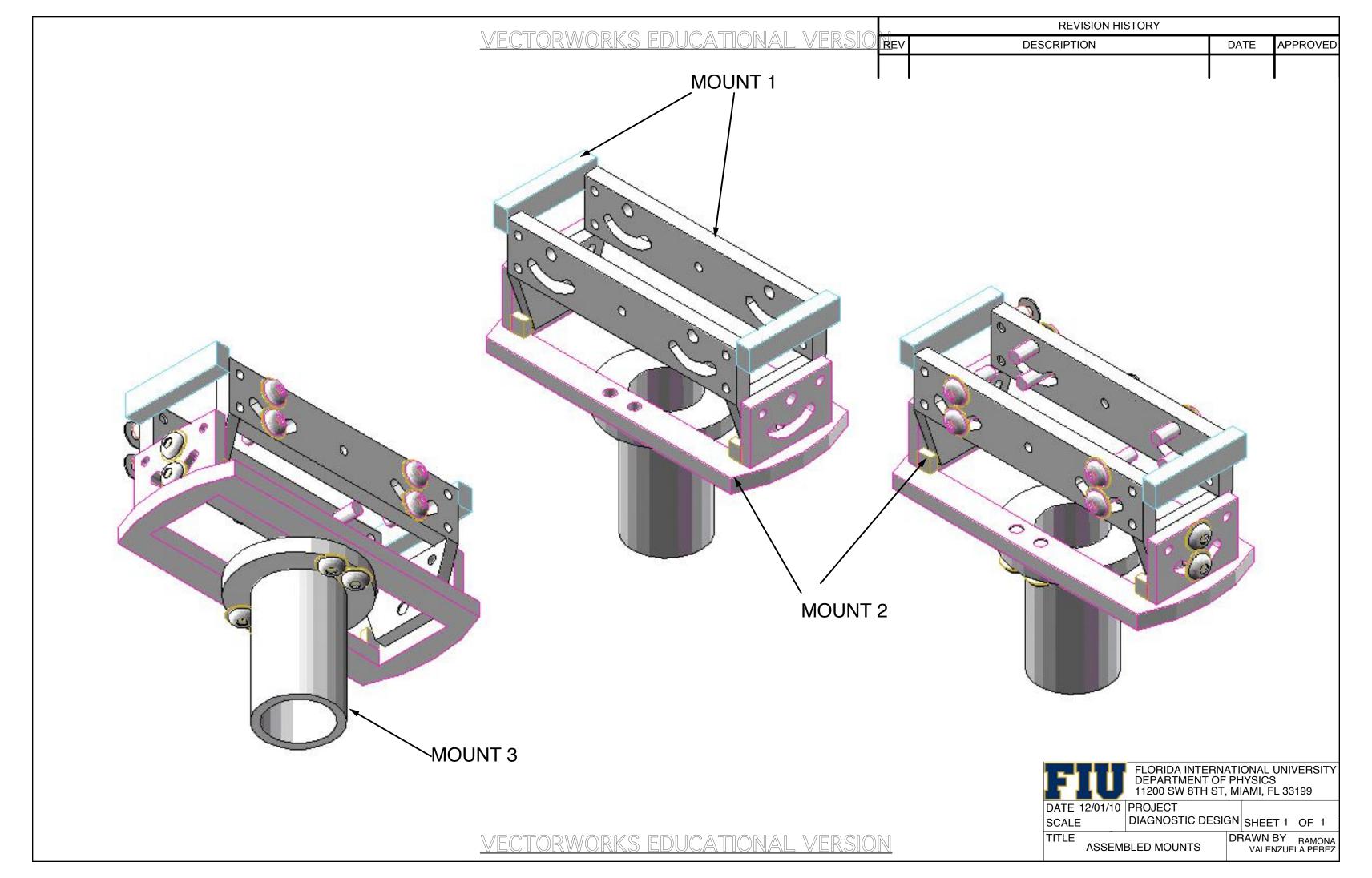
SCALE 2:1

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DATE 12/01/10 PROJECT

MATERIAL MATERIAL DIAGNOSTIC DESIGN SHEET 2 OF 2

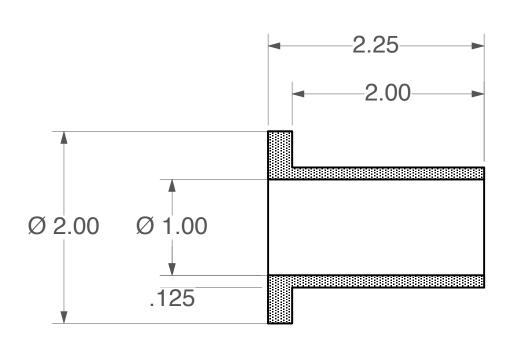
TITLE MODULE DRAWN BY RAMONA
VALENZUELA PEREZ



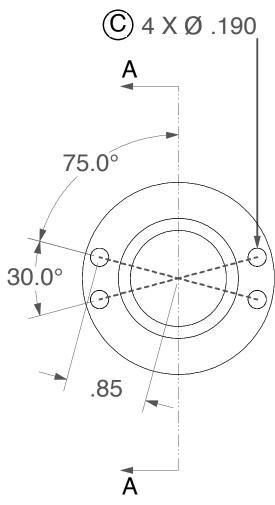
- MOUNT PIECE 3 IS MADE TO FIT TO CENTER OF BOTTOM OF MOUNT PIECE 2; ALL HOLES IN (C) MUST ALIGN WITH BOTTOM OF MOUNT PIECE 2.
 (C) TAP THRU FOR 10-32 .190 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.

© 4 X Ø .190

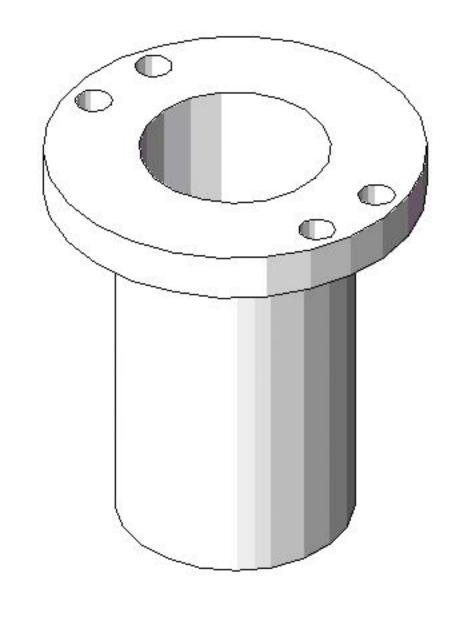
REV







BOTTOM VIEW



REVISION HISTORY

DATE

APPROVED

DESCRIPTION

ALL DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS
OTHERWISE SPECIFIED:

SCALE 1:1 X.X +/- .03 X.XX +/- .01 X.XXX +/- .005



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DATE 12/01/10 PROJECT

DIAGNOSTIC DESIGN SHEET 1 OF 1

TITLE

DRAWN BY RAMONA **MOUNT PIECE 3** VALENZUELA PEREZ