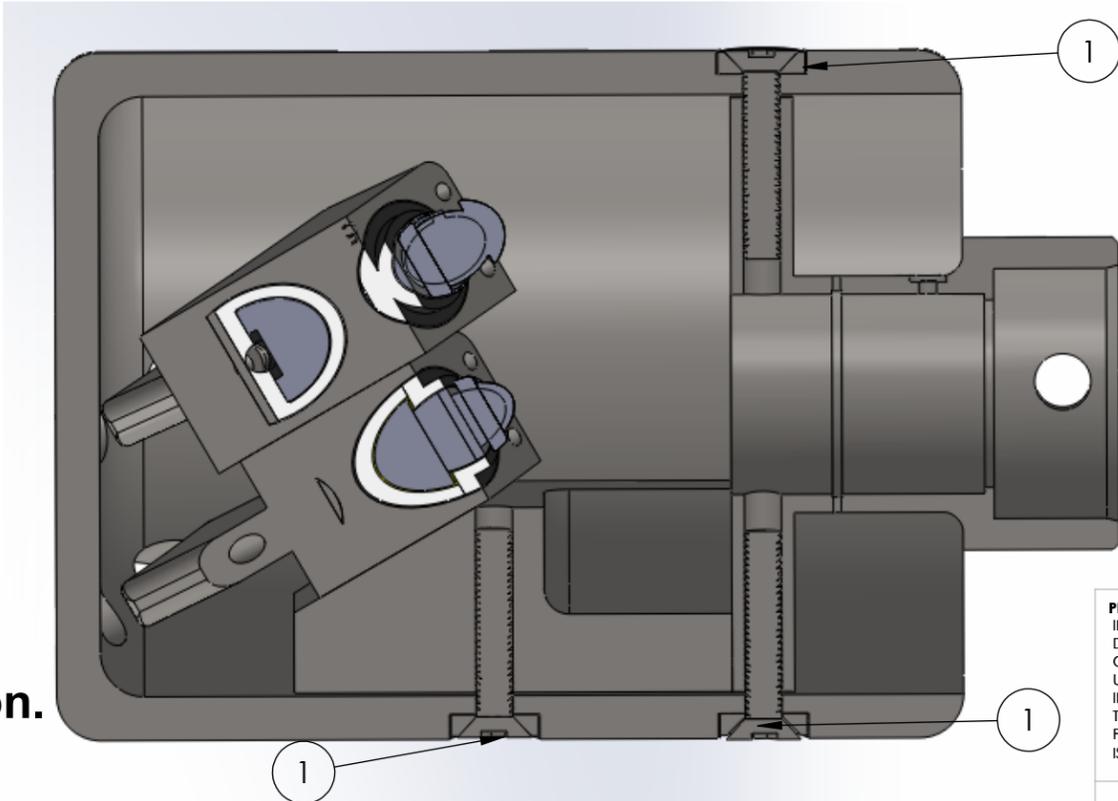


- NOTES:
1. SHIELD ATTACHED TO SS316 COMPONENTS WITH BRACKETS AND SCREWS.
 2. CROSS SECTIONAL VIEW OF 10mm DIAMETER COLLIMATOR HOLES IN SHIELD.
 3. VIEW OF ASSEMBLED INSTRUMENT WITH SHIELD HOLES (SHIELD IS TRANSPARENT).



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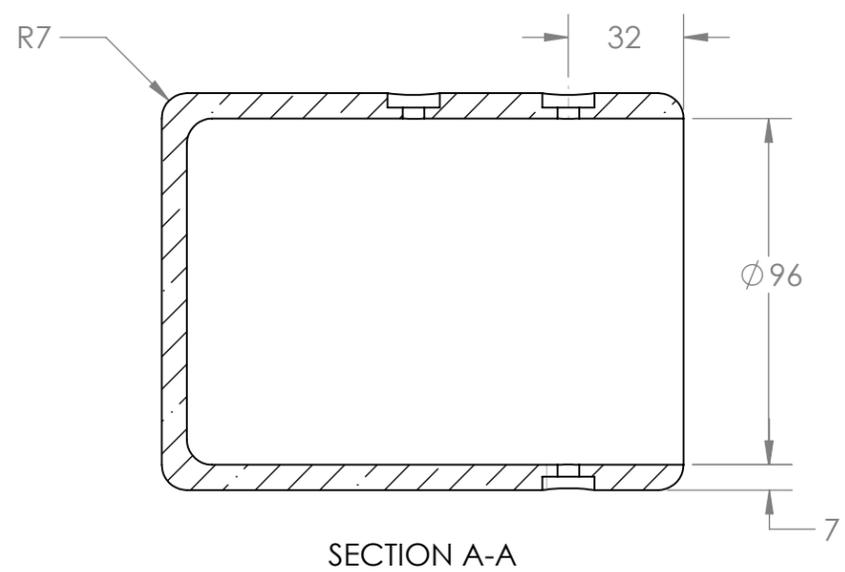
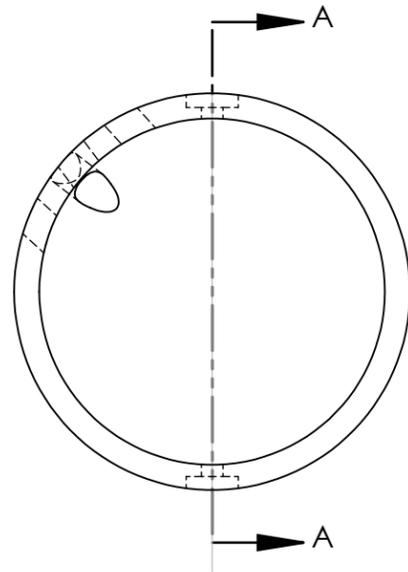
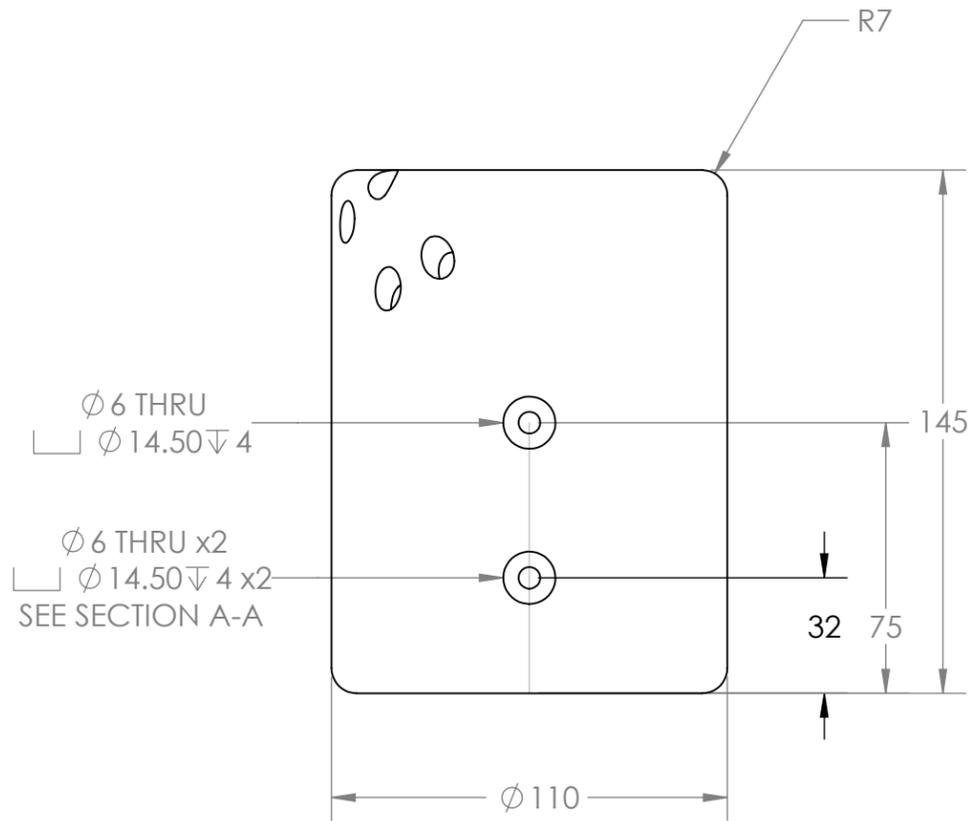
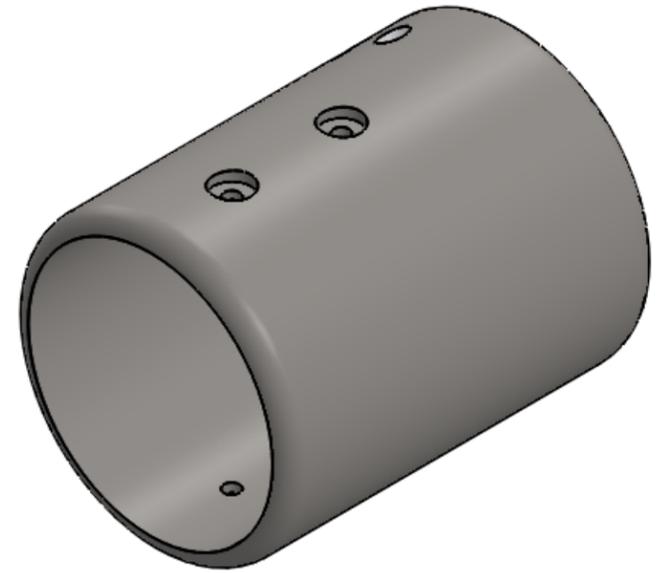
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MATERIAL		BN CERAMIC GRADE XP	
NAME		DATE	
DRAWN	RAMONA V PEREZ	06/06/13	
CHECKED	RAMONA V PEREZ	07/02/13	
UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM		REMOVE ALL BURRS AND SHARP EDGES	

TITLE:		
PROTON DETECTOR SHIELD		
SIZE	DWG. NO.	REV
B	PD_22_Shell	
not to scale	WEIGHT: 1.2kg	SHEET 1 OF 4

NOTES:
 1. ALL MACHINING TOLERANCES TO +/-0.2mm AND +/- 0Degree 30' EXCEPT WHERE SHOWN OTHERWISE.



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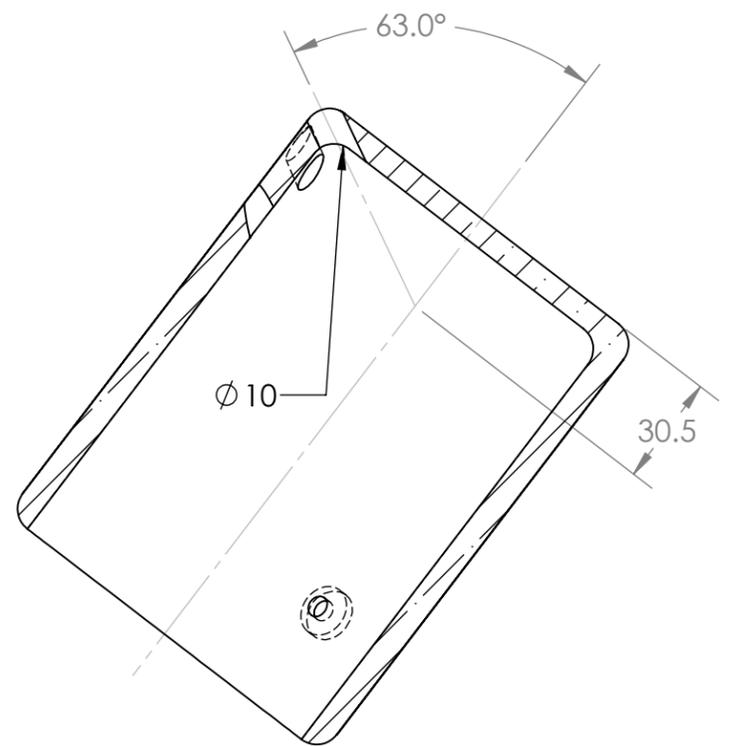
TOLERANCES LINEAR DIMENSIONS					
OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000
+/- 0.1	+/- 0.1	+/- 0.2	+/- 0.3	+/- 0.5	+/- 0.8
TOLERANCES ANGULAR DIMENSIONS					
10 OR LESS	OVER 10 TO 50	OVER 50 TO 120	OVER 120 TO 400	OVER 400	
+/- 1°	+/- 0°30'	+/- 0°20'	+/- 0°10'	+/- 0°5'	

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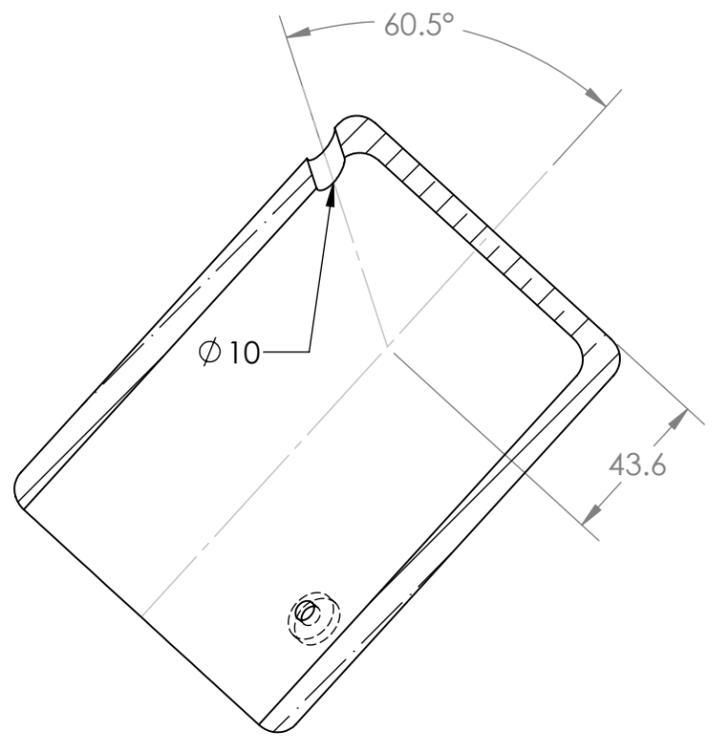
FIU FLORIDA INTERNATIONAL UNIVERSITY
 MATERIAL: BN CERAMIC GRADE XP
 NAME: _____ DATE: _____
 DRAWN: RAMONA V PEREZ 06/06/13
 CHECKED: RAMONA V PEREZ 07/02/13
 UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM
 REMOVE ALL BURRS AND SHARP EDGES

TITLE: PROTON DETECTOR SHIELD
 SIZE: **B** DWG. NO.: PD_22_Shell REV: _____
 SCALE: 1:2 WEIGHT: 1.2kg SHEET 2 OF 4

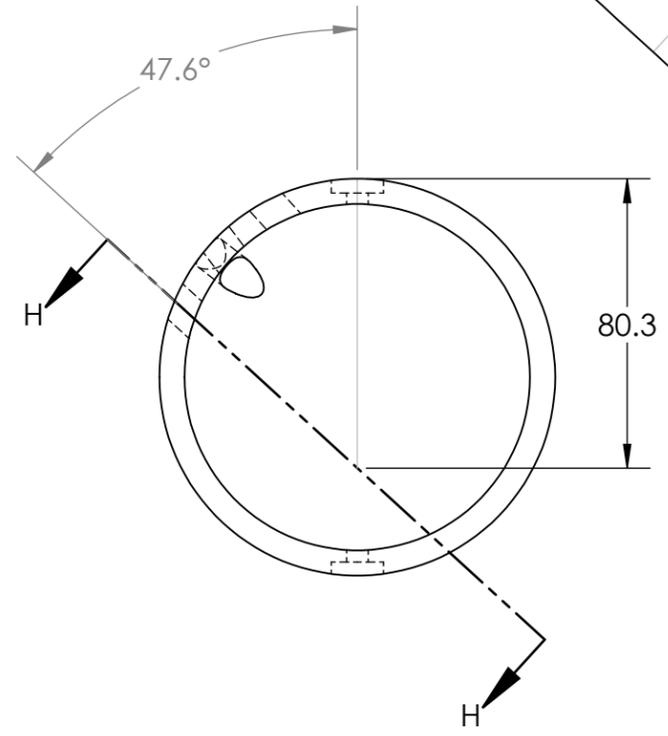
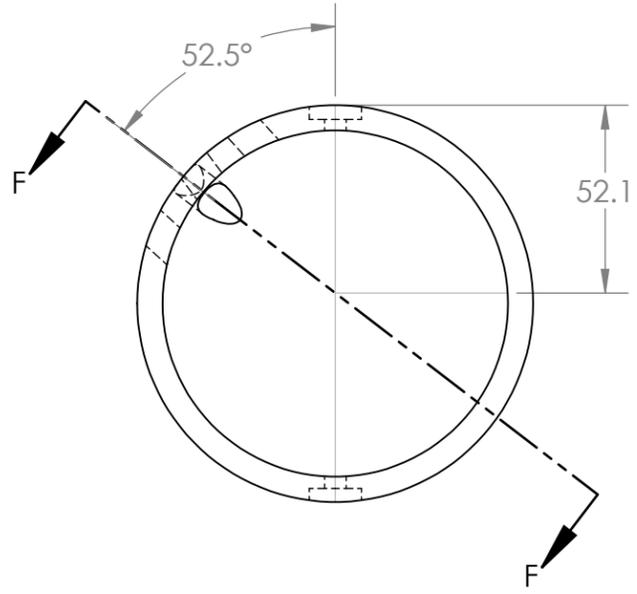
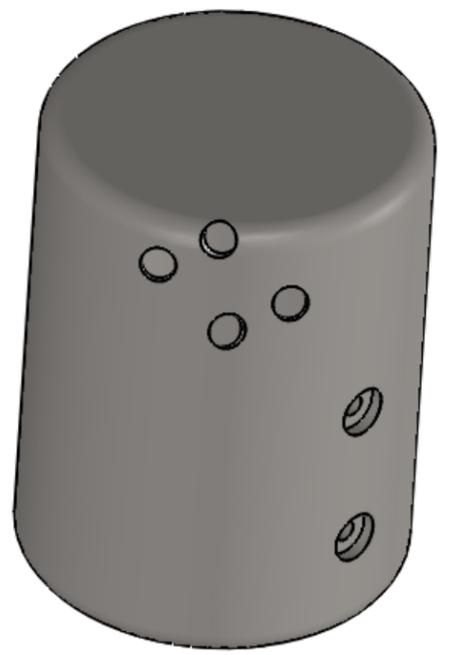
8 7 6 5 4 3 2 1



SECTION F-F



SECTION H-H



NOTES:
 1. ALL MACHINING TOLERANCES TO +/-0.2mm AND +/- 0Degree 30' EXCEPT WHERE SHOWN OTHERWISE.

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TOLERANCES LINEAR DIMENSIONS					
OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000
+/- 0.1	+/- 0.1	+/- 0.2	+/- 0.3	+/- 0.5	+/- 0.8
TOLERANCES ANGULAR DIMENSIONS					
10 OR LESS	OVER 10 TO 50	OVER 50 TO 120	OVER 120 TO 400	OVER 400	
+/- 1°	+/- 0°30'	+/- 0°20'	+/- 0°10'	+/- 0°5'	

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FIU FLORIDA INTERNATIONAL UNIVERSITY	
MATERIAL	BN CERAMIC GRADE XP
NAME	DATE
DRAWN	RAMONA V PEREZ 06/06/13
CHECKED	RAMONA V PEREZ 06/07/13
UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM	REMOVE ALL BURRS AND SHARP EDGES

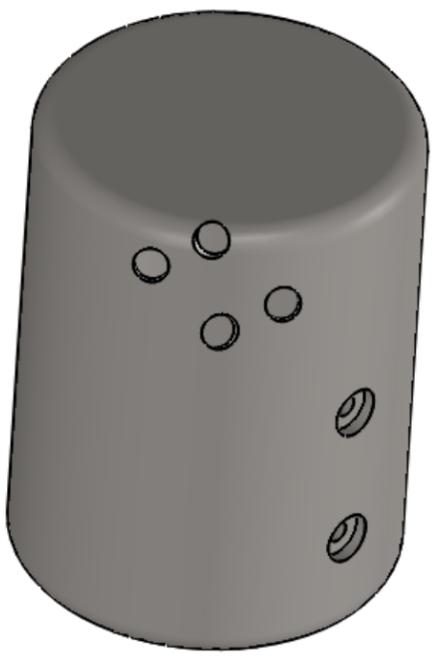
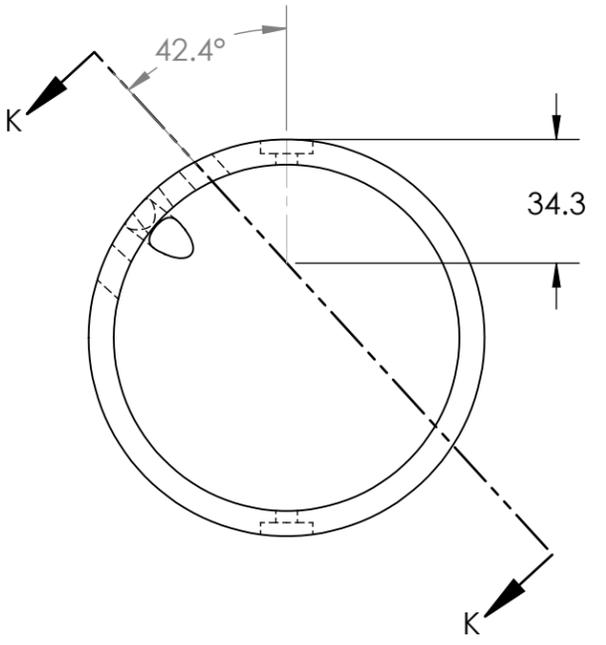
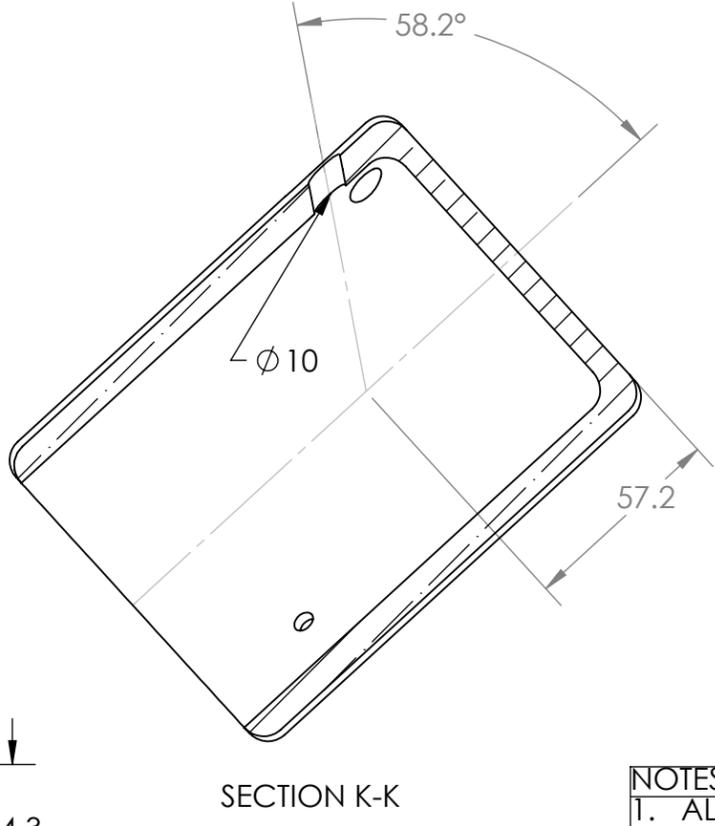
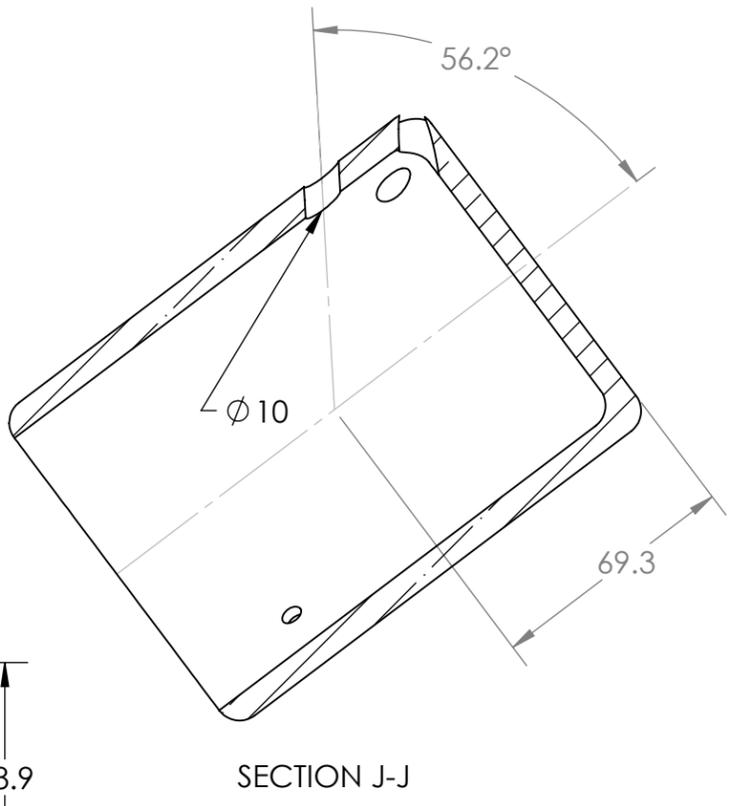
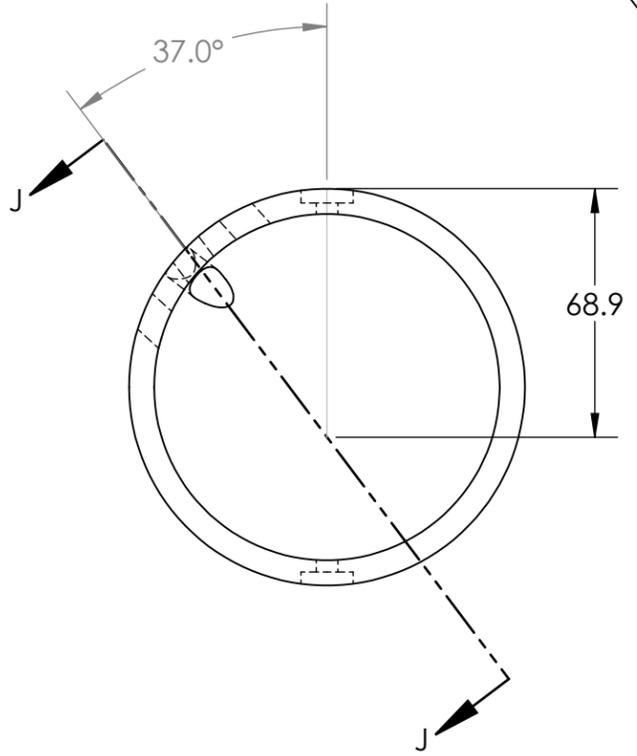
TITLE: PROTON DETECTOR SHIELD		
SIZE	DWG. NO.	REV
B	PD_22_Shell	
SCALE: 1:2	WEIGHT: 1.2kg	SHEET 3 OF 4

8 5 7 4 6 3 5 2 4 1 2 1

8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A



NOTES:
1. ALL MACHINING TOLERANCES TO +/- 0.2mm AND +/- 0Degree 30' EXCEPT WHERE SHOWN OTHERWISE.

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TOLERANCES LINEAR DIMENSIONS					
OVER 0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 400	OVER 400 TO 1000
+/- 0.1	+/- 0.1	+/- 0.2	+/- 0.3	+/- 0.5	+/- 0.8
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10 OR LESS	OVER 10 TO 50	OVER 50 TO 120	OVER 120 TO 400	OVER 400	
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FIU FLORIDA INTERNATIONAL UNIVERSITY	
MATERIAL	BN CERAMIC GRADE XP
NAME	DATE
DRAWN	RAMONA V PEREZ 06/06/13
CHECKED	RAMONA V PEREZ 07/02/13
UNLESS OTHERWISE STATED DIMENSIONS ARE IN MM	REMOVE ALL BURRS AND SHARP EDGES

TITLE: PROTON DETECTOR SHIELD		
SIZE	DWG. NO.	REV
B	PD_22_Shell	
SCALE: 1:2	WEIGHT: 1.2kg	SHEET 4 OF 4

8 5 7 4 6 3 5 2 4 1 2 1