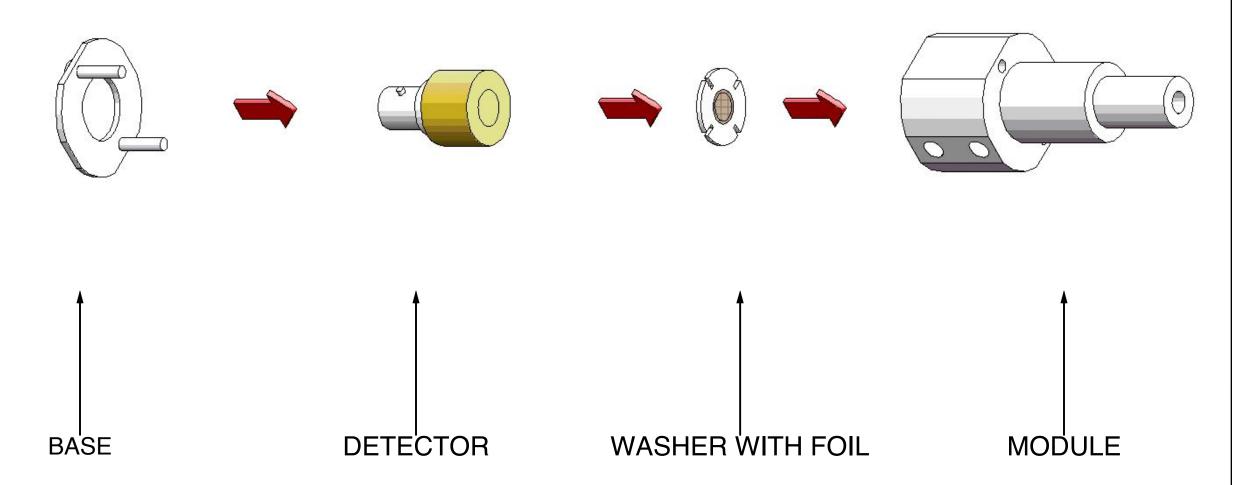
NOTES. 1. ONLY MATERIAL TO BE USED IS STAINLESS STEEL 316. 2. PPPL WILL SILVER PLATE ALL SCREWS.

**REVISION HISTORY** APPROVED DESCRIPTION DATE





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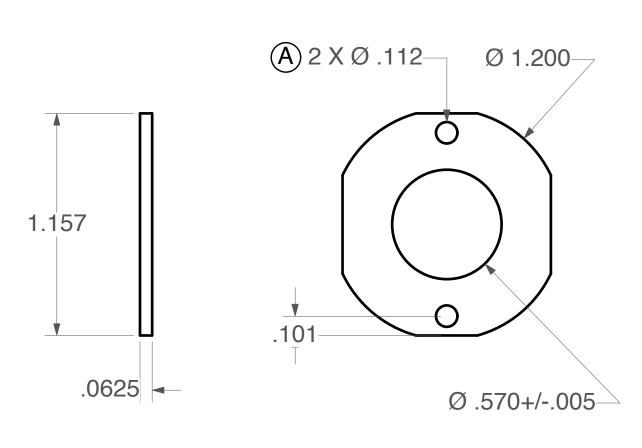
DATE 04/27/11 PROJECT
SCALE DIAGNOSTIC DESIGN SHEET 1 OF 1

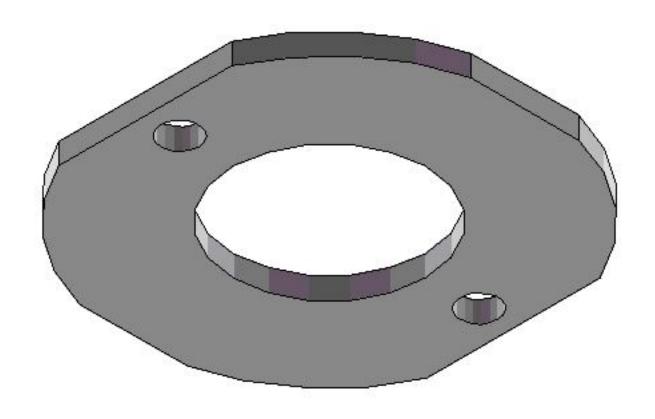
DRAWN BY RAMONA
MODULE ASSEMBLED VIEW VALENZUELA PEREZ

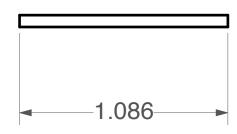
NOTES.

**REVISION HISTORY** REV APPROVED DESCRIPTION DATE

BASE IS MADE TO FIT TO BOTTOM OF MODULE; ALL BORED HOLES MUST ALIGN WITH BOTTOM OF MODULE.
 (A) BORE THRU FOR A 4-40 .112 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.









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DATE 04/27/11 PROJECT

BASE

DIAGNOSTIC DESIGN SHEET 1 OF 1 DRAWN BY RAMONA VALENZUELA PEREZ NOTES.

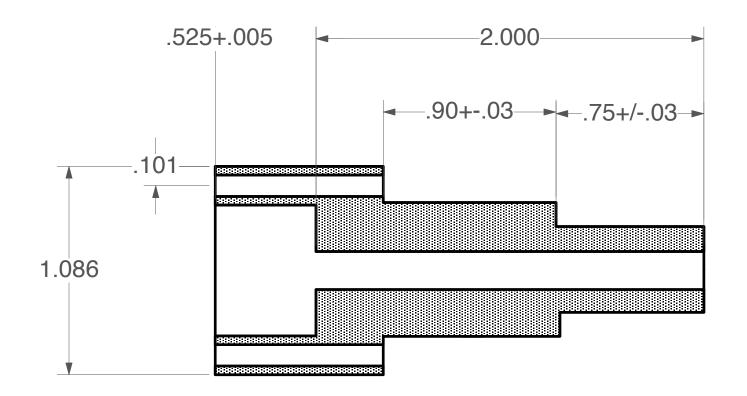
DESCRIPTION

**REVISION HISTORY** 

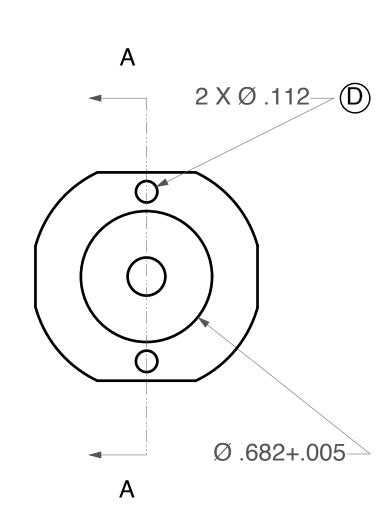
DATE APPROVED

1. BOTTOM OF MODULE IS MADE TO FIT TO BASE, THEREFORE ALL BOTTOM HOLES ALIGN WITH BORED BASE HOLES.

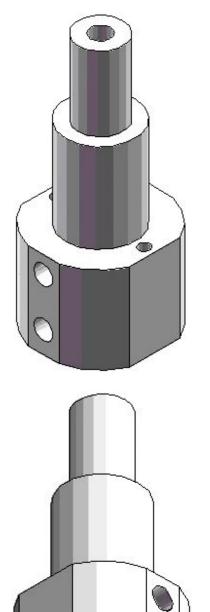
2. (D) TAP THRU FOR A 4-40 .112 INCH DIAMETER BUTTON HEAD SOCKET CAP ŠĆREW.



A SECTIONAL VIEW A







ALL DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS
OTHERWISE SPECIFIED:

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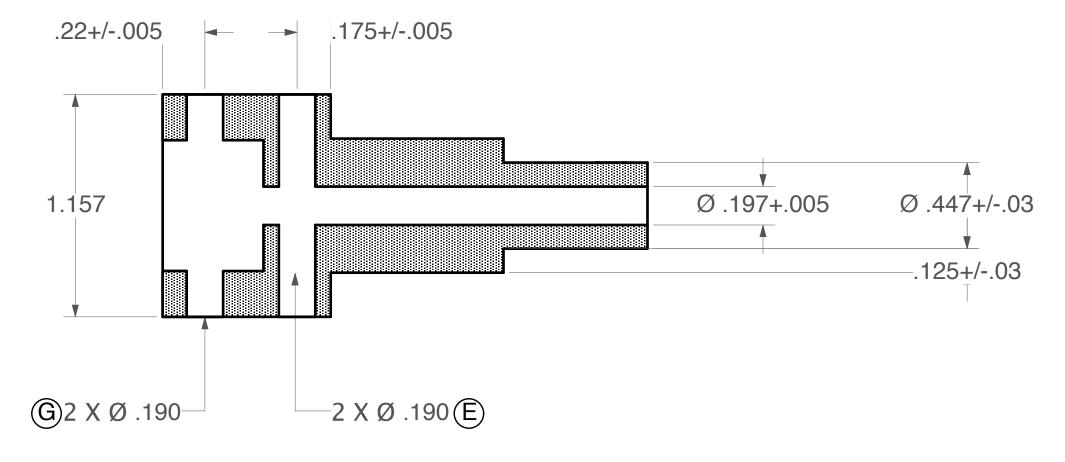
VALENZUELA PEREZ

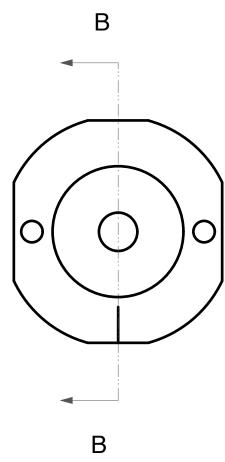
DATE 04/27/11 PROJECT

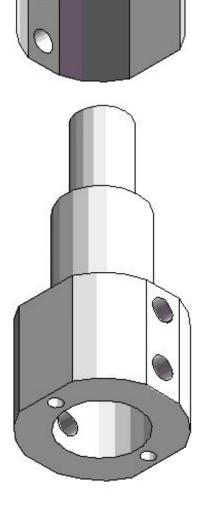
DIAGNOSTIC DESIGN SHEET 1 OF 2 DRAWN BY RAMONA

MODULE

**REVISION HISTORY** REV NOTES. DESCRIPTION DATE APPROVED 1. BOTTOM OF MODULE IS MADE TO FIT TO BASE, ALL BOTTOM HOLES ALIGN WITH BORED BASE HOLES. 2. (E) TAP THRU FOR A 10-24 SHOULDER SCREW: THREAD LENGTH .375 INCHES, SHOULDER DIAMETER .25 INCHES, SHOULDER LENGTH .25 INCHES. 3. (G) TAP THRU FOR A 10-32 .190 INCH DIAMETER BUTTON HEAD SOCKET CAP SCREW.







SECTIONAL VIEW B

**BOTTOM VIEW** 

ALL DIMENSIONS ARE IN INCHES.
TOLERANCES UNLESS
OTHERWISE SPECIFIED: 

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DATE 04/27/11 PROJECT

DIAGNOSTIC DESIGN SHEET 2 OF 2

MODULE

DRAWN BY RAMONA VALENZUELA PEREZ